



**Innovations** Our Promise to You Sundance® Spas Global **Good Cause Spas®** Patented Fluidix® Jets 10 Fluidix<sup>®</sup> Jets by Series 14 Clean Water 16 Craftsmanship 18 SmartTub® System 20 980<sup>™</sup> Series 22 880<sup>™</sup> Series 28 780™ Series 34 680<sup>™</sup> Series 36 **Spa Specifications** 38 **Color Palette Genuine Parts & Accessories** 48

Do more of what

matters to you

And with over At Sundance® Spas, we think you should do more of what matters to you. And with over 40 years of experience crafting high quality spas, we take pride in helping people spend time meaningfully. So go ahead and relax more. Let your mind wander. Savor each and every moment. Celebrate life. Start your #SundanceLife today. You deserve it.

## Innovations



**Electronic Controls** 

Simple backlit controls for easy spa operation

1984





Skims more buildup-producing debris than standard filtration systems

1986

Rigid Bond™ Shell

Three layers create a strong, scratch-resistant shell

1988



Accu-Ssage™ Seat

Customer-favorite seat delivers full-body immersive experience

1991



SurScents'

Added relaxation through a built-in aromatherapy dispensing system

1992



### MicroClean® Filtration

Superior horizontal position removes the tiniest particles for cleanest, clearest water

2002





Circulation pump filters and treats more water per minute for cleaner water faster

Patented Fluidix® Jets

Fluid dynamics principles make water and air feel exceptional

2003



### Dynamic Flow™ Pump

2005



Making it easier than ever to use, monitor, and maintain your spa from your smart

2018



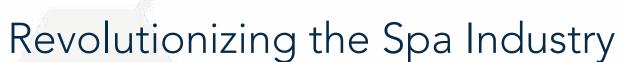


**CLEARRAY** Active Oxygen<sup>™</sup> System

Uses the power of nature-inspired ozone+UV-C to work harder and clean your water longer

2020









## It's more than a spa, it's a way of life

"The quality, design and performance of the spa is exceptional. I look forward to using it almost everyday for relaxation and sleep enhancement, as well as the hydrotherapy benefits for a lower back injury."

- Ron R

Sundance® Optima® 880™ Series Owner



"It is so far superior to the old spa we had which was part of our pool as it actually has jets you can control and there are four great seats to choose from."

- Norm E

Sundance® Optima® 880™ Series Owner



Once you experience it, you'll see why owners buy again and again: life is better with a Sundance® spa.

Start your own **#SundanceLife** and join in the conversation.







Sundance Spas Global

Sundance® Spas can be found in more than 750 retail locations in 75 countries worldwide.

Algeria Hong Kong Panama

Argentina Hungary Philippines

Australia Iceland Poland

Austria India Portugal
Belarus Indonesia Puerto Rico

Belgium Ireland Romania

Bosnia/Herzegovina Israel
Bulgaria Italy

Canada

Italy Singapore

Japan Slovakia

Russia

Slovenia Spain

Canary Islands Kenya

Chile Latvia

ChinaLiechtensteinSouth KoreaCosta RicaLithuaniaSri Lanka

Croatia Luxembourg St. Vincent
Cyprus Malaysia Sweden

Czech Republic Maldives Switzerland

Denmark Malta Taiwan

Egypt Mexico Thailand

Estonia Montenegro Turkey

Finland Morocco Ukraine

France Netherlands United Kingdom

French Polynesia Netherlands Antilles United States

Germany New Zealand Uruguay
Greece Nigeria Vietnam

The Grenadines Norway Virgin Islands





## Good Cause Spas®

Whether helping generations of families come together or giving back to those who give so much, supporting good causes in our communities simply feels like the perfect fit.

Please join Sundance<sup>®</sup> Spas and the Good Cause Spas<sup>®</sup> movement in our support of the many worthy organizations that strive to help our neighbors, heroes, and champions.



Total amount donated to worthy causes since 2016:

\$94,200



Number of spas donated since December 2016:

**73** 

Learn how Sundance® Spas supports good causes in the community by visiting: www.GoodCauseSpas.com





Sundance® Spas donates a spa to WISH for OUR HEROES for every 100 Sundance® spas sold at each participating dealer location in a single calendar year. Please join us in celebrating the dealers that helped contribute to this worthy cause.

A-1 Pools

All Seasons Pools and Spas

**All Seasons Spas** 

**Allstate Home Leisure** 

**Aqua Paradise** 

**Arctic Home Living** 

**Atlanta Hot Tub Center** 

**Backyards in Style** 

**Backyards of America** 

Carefree Spas of Indianapolis

**Desert Oasis Spas & Pools** 

**Emerald Swimming Pools** of Oregon

**Great Bay Spa & Sauna** 

**Hydro-Spa Factory Outlet** 

**Inside Out Home Recreation** 

**LeDipping Parlor Spas** 

New England Spas

**Omaha Hot Tub Company** 

**Pacific Spas & Sauna** 

Performance Pool & Spa

**Pool City** 

**Red Rock Spas** 

**Royal Pools & Spas** 

Spa Palace

Sundance Spas of NH

**Sundance Spas of Twin Ports** 

**Superior Hearth & Home** 

Take A Break Spas & Billiards

The Great Escape

The Spa & Sauna Co.



## Fluid Dynamics Principles

Patented Fluidix® jets were codeveloped with Bowles Fluidics Corp, experts in the movement of liquids and gases.

That's why a massage in a Sundance® spa feels different than anything you've experienced before. Delivering power, motion, and massage, you'll be whisked away by the customized experience that's perfect for you.

Fluidix® jets operate without bearings that can clog or parts that wear out, combining air and water to create highly refined massage sensations. Each jet is positioned to reach pressure points used in reflexology and acupressure so stress and strain can be a distant memory.

> Power, Motion, Massage.

> > \*available in select models



## Fluidix Tets by Series



## Deep Tissue



### Pressure Point





# Maximum Massage Coverage

Comprehensive Massage Experience

### WHIRLPOOL JET

Adjustable, vigorous deep musclepenetrating massage known for its boldness.



### FLUIDIX® INTELLI-JET™

Adjustable water flow and oscillating



### **FOCUS RELIEF® JET**

Soothing bubbles for either a concentrated deep tissue massage or soft tissue



### FLUIDIX® REFLEX™ JET

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body



SILENT AIR® INJECTOR JET

Injects a small, gentle stream of

diffuse the SunScents™ fragrance

bubbles in the water that also

aromatherapy system.



### HEALING

The Art of Relaxation

STRESS-RELIEF

fatigue and soreness.

RENEWAL

Hydrotherapy is an effective solution to free your stress.

Everyday stress can create muscle tension and restrict blood flow, causing headaches, sleeplessness,

By getting a break from the pace

of our lives and submersing in an

rejuvenate and rehabilitate your

body, mind, and soul.

emotional sanctuary, you can relax,

Sundance® Spas continues the tradition of using the restoring properties of water and massage to provide relief and rejuvenation to repair muscles faster.



Pressure Point

Deep Tissue

### Muscle Release

### **CHROMATHERAPY**

Light has a profound effect on our moods and peace of mind. Chromatherapy, also known as color therapy, uses individual colors in the spectrum to boost and balance energy in your body.

Relaxation

### **AROMATHERAPY**

Without lessening water quality, Sundance® SunScents™ are injected into bubbles and then released when they come to the surface, leaving you feeling renewed.

Relaxation

**VORTEX™ JET** 

Adiustable rifling

action delivers



direction for a custom deep tissue massage.



### **ACCU-PRESSURE™ JET** Deep-tissue massage to

effervescent effect.



### FLUIDIX® NEX™ JET

Adjustable to relieve neck



tension and strain in small muscles and sensitive nerves





### swirling sensation for high and low impact therapeutic massage.

**VORTEX™ JET** 

Focused, deep-tissue jet stream adjustable for intensity and pressure.

FLUIDIX® ST™ JET



### Pulsing massage action to reduce discomfort of carpal tunnel syndrome in wrists.

**PULSATOR™ JET** 

relieve muscle tension

and joint pain.

## MINI VORTEX™ JET

Utilizes high-impact and low-impact targeted stream of water with unique rifling action adjustable for optimal massage.

## ACCU-PRESSURE™ JET

Adjustable deep tissue jet offers more control over your therapeutic experience.

**ADJUSTABLE** 



### SMT™ FLUIDIX® JET

Medium, spiral-action massage to ease tension-prone areas in small muscle groups and joints.





### SMT™ MICRO JET

Small, targeted massage to ease neck tension.



### ACCU-PRESSURE™ JET

Deep-tissue massage to relieve muscle tension and joint pain.



## Clean Water

By combining ozone and UV-C technology, we deliver the most powerful clean water system available while giving you the flexibility between chlorine or bromine. This hands-free approach to water care gives you more time to do the things you love to do.

## Step 1: Filtration Systems



### Dynamic Flow<sup>™</sup> circulation pump

This leading energy-efficient high volume pump filters and treats more water per minute through the system than a low volume pump for cleaner water faster.



### SlipStream<sup>™</sup> weir gate

Extra wide weir gate floats with the water level to skim more build up-producing debris than standard filtration systems. Compatible with SunPurity™ Minerals for additional water



### Proprietary horizontal filter

Unlike traditional filtration systems, the horizontal position of the pleated filter allows water to flow through the entire filter to remove the tiniest particles in the water for cleanest, clearest water.

### Filtration System by Series



MicroClean® Ultra Filtration System







MicroClean® Filtration System



**Traditional** Filtration System



## CLEARRAY

The CLEARRAY Active Oxygen™ System injects a low dose of ozone into the water before it passes by the UV-C light, energizing active oxygen molecules to work harder to clean the water longer. This advanced oxidation process naturally activates active oxygen molecules, breaking up contaminants and eliminating up to 99.9% of waterborne pathogens. The CLEARRAY Active Oxygen™ Clean Water System is standard on all acrylic spas.

## Step 2: Water Care Technology

### **How it Works**

- 1. An ozonator generates and injects a low output of ozone gas in the spa water through a comprehensive mixing process that ensures maximum saturation.
- 2. Ozonated water is then exposed to a UV-C bulb to energize the molecules and unlock active oxygen through an advanced oxidation process.
- 3. Powerful active oxygen molecules are an added boost of cleaning power. This process destroys contaminants and treats 99.9% of waterborne pathogens to clean the water.
- 4. The active oxygen charged water is then pumped back into the hot tub where it continues to clean the rest of the spa water, breaking down the contaminants so it can easily be removed through the filters.

### Better Ozone + UV-C Light = Together

### Proprietary Automatic Oxidizer

Ozone systems have been used for many years in hot tubs as well as traditional water treatment facilities. By limiting the levels of ozone generated, and maximizing its effectiveness by exposing it to UV-C light, it is converted to Active Oxygen™ to give you more oxidizing power without increasing the wear and tear on equipment and covers that traditional ozone systems are known for.

### Nature-inspired UV-C Light

UV-C light is a natural part of the spectrum of electromagnetic energy generated by the sun. This is the same technology used in bottled drinking water plants, aquariums, and hospitals. Working together, Ozone and UV-C Light enhance the performance of this clean water system.

## Step 3: Water Balancers



### Water Balancers

Sundance® Spas, the trusted leader in spa technology, offers a complete line of genuine water care products that are backed by the quality, innovation and service that you expect from our brand.



### SunPurity<sup>™</sup> PLUS

A very effective water enhancer that boosts system and sanitizer performance and provides a full system cleanse.

## Craftsmanship

Every element\* is designed specifically for your Sundance® spa for quality and reliability that's built in.

### SunStrong® Cover

A properly-fitting cover protects your spa from debris and heat loss.

### Fully Insulated

Protects against air, moisture and sound and reduces energy required to run the spa.

### Efficient Heater

Heating element transfers heat to the water, increasing thermal efficiency and resisting corrosion.

### Rigid Bond™Shell

Proprietary shell manufacturing process makes acrylic stronger and increases thermal retention properties.

### Tool-free Access

Easily access the drain and critical components in your spa without tools, saving time and making maintenance trouble-free.

## SunStrong® and SunSide™ Cabinets

High quality, UV-resistant synthetic cabinetry is durable and low maintenance.

### Synthetic Base

Provides a solid foundation impervious to nature, moisture and the elements.

### Additional Features

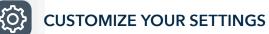
• SmartTub® System • CLEARRAY Active Oxygen™ Clean Water System • Quick Drain™ Feature • EcoWrap® Insulation • Indicator Light • Intelligent Controls

Built with you in mind

Sundance Spas







- Control energy savings and filtration
- Change temperature, lighting, and jets
- Manage your vacation home spa

### **REMOTE MONITORING**

- Sends alerts and diagnostics to the dealer
- Delivers live energy usage data and reports
- Relays power outage notifications

### **EASY TO USE**

- Always connected with cellular based service
- Activate spa with your Smart Home device
- Access personalized tips and how-to videos
- Connect with your dealer for added support
- Shop accessories and water care supplies









SmartTub® system uses cellular-based communication and requires cell service from our provider partner in your area. See website for details.

\*Requires subscription beginning in second year of ownership.

## 980 Series PREMIUM FEATURES Changing the way you enjoy your spa • Up to 10 jet varieties Patented Fluidix® Jets • Stainless steel jet trim • Specialty Silent Air® injector jets • MicroClean® Ultra filtration system Premium accents • Integrated interior lighting Accent lighting • Tool-free cabinetry SunCooler<sup>™</sup> cold storage Wide sheet waterfall • i-Touch control Quick drain • Synthetic base Dynamic Flow<sup>™</sup> circulation pump • SmartTub® system • SunStrong® Extreme cover

Founded upon consumer-favorite Sundance® spa features and laced with never-before-seen design and style, the 980™ Series will change the way you enjoy your spa.



Kingston™



Claremont<sup>®</sup>





### **DESIGN**

- Geometric exterior cabinetry highlighted by architectural corner lighting
- Lounge deck with SunCooler<sup>™</sup> cold storage areas
- Low profile for easy entry and exit for soakers of any age

### **EXPERIENCE**

- Spacious seats highlighted by LED lighting
- Patented Fluidix® jets and up to 10 massage varieties
- Upgraded Accu-Ssage<sup>™</sup> therapy seat
- Specialty Silent Air® injector jets

### WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand

### **FEATURES**

- Glass i-Touch control for easy use day or night
- Tool-free cabinetry removal
- Robust synthetic base
- SunStrong® Extreme cover
- SmartTub® System
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- Winter Wrap insulation (optional)

25



## Interior Lighting



Spacious seats are highlighted by the even glow of LED lighting for beauty and safety





Glass i-Touch Control with smart device functionality makes it even easier to use and enjoy your spa day or night



## Geometric Cabinetry

Crisp, rhythmic texture of the exterior cabinetry highlighted by corner lighting combines classic beauty and modern form



## Additional Seating and Convenience

A low profile, flat top rail and lounge deck offer more places to sit and socialize. SunCooler™ cold storage areas, integrated into the lounge deck, feature removable lid for easy fill, pump-assisted drain and an internal light for use day or night

- Up to 10 jet varieties
- Patented Fluidix® Jets
- Stainless steel jet trim
- Specialty Silent Air® injector jets
- MicroClean® Ultra filtration system
- Premium accents
- Integrated interior lighting
- SunSide<sup>™</sup> cabinetry
- Accent lighting
- Tool-free cabinetry
- Wide sheet waterfall
- Touch control
- Quick drain
- Synthetic base
- Dynamic Flow<sup>™</sup> circulation pump
- SmartTub® system-compatible





See why Sundance® spa owners buy again and again. We are continuously innovating, giving the 880™ Series thoughtful design and features you can't live without.



Aspen®



Optima®



Marin<sup>®</sup>



Capri®



Maxxus™



Cameo®



 $\mathsf{Altamar}^{\texttt{@}}$ 



### **EXPERIENCE**

- Patented Fluidix® jets and up to 10 massage varieties
- Accu-Ssage™ therapy seat
- Specialty Silent Air® injector jets

### WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand
- Silent Spa<sup>™</sup> filtration

### **FEATURES**

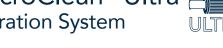
- i-Touch control with color screen
- Integrated LED lighting with external indicator light
- Premium metallic, illuminated accents
- Dual-purpose beverage concierge filter lid
- SunSide<sup>™</sup> Cabinetry
- Exterior lighting
- Tool-free cabinetry for easy equipment access
- Synthetic base
- Illuminated grab bars
- Quick drain
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- SmartTub® System (optional)
- EcoWrap® insulation (optional)
- SunStrong® Extreme Cover (optional)



### MicroClean® Ultra MICROCLEAN® Filtration System



MicroClean® Ultra Filtration System sets the standard for robust, efficient water filtration



## i-Touch Control Panel



Spas often get the most use at night, so an advanced control amplifies ease of use. With a glowing, color, touch screen control and icon-driven menus programming your spa is even easier any time of day





### Accu-Ssage<sup>™</sup> Therapy Seat

Complete with arm rests, this customer favorite seat delivers relaxation to your neck, back, hips, calves, and wrists in our deepest, full-body immersion experience



## Silent Air® Injector Jets

An exclusive blower and air-only jets deliver a soft tissue massage and optional SunScents™ aromatherapy for a soothing experience

### Create your perfect backyard retreat

We believe the 780<sup>™</sup> Series should enhance your life, so we combined new technologies with good old fashioned know-how to craft intuitive, well-rounded spas that are a delight to use.

### **EXPERIENCE**

- Patented Fluidix® jets and up to 6 jet varieties
- SMT<sup>™</sup> therapy seat
- Accu-Pressure<sup>™</sup> therapy seat

### **FEATURES**

- Streamlined digital control panel with illumination
- Enhanced LED lighting with external indicator light
- Tool-free cabinetry
- Synthetic base

### WATER CARE

- MicroClean® Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen™ Clean Water System
- CLEARRAY® On-Demand

### **UPGRADES**

- BLUEWAVE® stereo (optional)
- SmartTub® system (optional)
- EcoWrap® insulation (optional)
- SunStrong® Extreme Cover (optional)



Chelsee®



Hamilton™



Bristol™

Dover™



Montclair™



- Up to 6 jet varieties
- Patented Fluidix® Jets
- Stainless steel jet trim
- MicroClean® filtration system
- Stylized design touches
- Enhanced lighting
- Tool-free cabinetry
- Synthetic base
- Dynamic Flow<sup>™</sup> circulation pump
- SmartTub® system-compatible







MicroClean® Filtration System makes it easy to keep your water clean and fresh

=====



### Streamlined Digital **Control Panel**

Illuminated control panel makes it easier to program your spa and puts CLEARRAY® On-Demand right at your fingertips



Be immersed in total relaxation The 680™ Series will make you feel good long after you leave the water.

### **FEATURES**

- Standard jets
- Adjustable massage options
- Traditional filtration system
- CLEARRAY Active Oxygen™ Clean Water System
- Simplified control panel



McKinley®



Edison®



Prado®

### **UPGRADES**

- SunStrong® Extreme Cover (optional)
- SmartTub® system (optional)



Ramona®



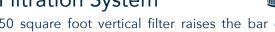
Peyton™



Alicia™







50 square foot vertical filter raises the bar on traditional filtration



Streamlines spa functions to make it easy to focus on relaxation





## <sup>'</sup> Kingston™

Seats 6-7

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)









WATER SYSTEM

EXPORT (50 Hz)

ELECTRICAL REQUIREMENTS\*

NORTH AMERICA (60 Hz)

TITANIUM COIL HEATER

LIGHTING













DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

TOTAL JETS AIR BLOWER MASSAGE VARIETY

5,310 lbs (2,409 kg) 401 US gal (1,518 liters)

1,048 lbs (475 kg)

3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous 3x TheraMax™ 1-Speed 2.0 hp Continuous 57 + 12 Air Injector Jets 1.5 hp air pump

Estimated Monthly Cost w/ Winter Package \$15.98

MicroClean® Ultra Filtration System Seat accent lights, waterfall, SunCooler<sup>™</sup>, exterior and underwater

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A 5.5 kW<sup>1</sup>

\$15.19



1,045 lbs (474 kg)

5,348 lbs (2,426 kg)

405 US gal (1,533 liters)

59 + 6 Air Injector Jets

1.5 hp air pump

3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous

3x TheraMax<sup>™</sup> 1-Speed 2.0 hp Continuous

Claremont<sup>®</sup>

TOTAL FILLED WEIGHT

AVERAGE SPA VOLUME

NORTH AMERICA (60 Hz)

DRY WEIGHT

JET PUMPS

TOTAL JETS

AIR BLOWER

EXPORT (50 Hz)

MASSAGE VARIETY

Seats 5-6
7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)











Seat accent lights, waterfall, SunCooler<sup>™</sup>, exterior and underwater





WATER SYSTEM MicroClean® Ultra Water Management LIGHTING ELECTRICAL REQUIREMENTS\*

NORTH AMERICA (60 Hz)

EXPORT (50 Hz) TITANIUM COIL HEATER

\$14.90

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A 5.5 kW<sup>1</sup>



Estimated Monthly Cost w/ Winter Package \$13.82

<sup>1</sup>2.7 KW on 50 Hz export spas. \*See manual for more configurations <sup>1</sup>2.7 KW on 50 Hz export spas. \*See manual for more configurations



### Aspen®

Seats 7-8

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME 520 US gal (1,968 liters) JET PUMPS

NORTH AMERICA (60 Hz) 3 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) AIR BLOWER MASSAGE VARIETY

1,154 lbs (523 kg) 6,784 lbs (3,077 kg)

66 + 14 Air Injector Jets 1.5 hp air pump

3 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²)

\$13.68







**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A TITANIUM COIL HEATER 5.5 kW



Maxxus<sup>™</sup>

**TOTAL JETS** 

Seats 6

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER

1,143 lbs (518 kg) 6,898 lbs (3,129 kg) 540 US gal (2,044 liters)

LOUNGE /

MASSAGE VARIETY

NORTH AMERICA (60 Hz) 3 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 3 TheraMax™ 2.0 hp (2.6 bhp²) 65 + 6 Air Injector Jets 1.5 hp air pump

\$18.79

Estimated Monthly Cost w/ EcoWrap® \$15.48



WATER SYSTEM

LIGHTING

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

TITANIUM COIL HEATER



MicroClean® Ultra Filtration System

Integrated

5.5 kW

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A



EXPORT (50 Hz)



<sup>1</sup>2.7 KW on 50 Hz export spas.



7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

924 lbs (419 kg) 5,344 lbs (2,424 kg) 410 US gal (1,552 liters)

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) 47 + 14 Air Injector Jets 1.5 hp air pump



**Estimated Monthly Cost** w/ EcoWrap® \$14.54 \$11.45









WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW1



### Chelsee®

Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT 873 lbs (396 kg) TOTAL FILLED WEIGHT 5,210 lbs (2,363 kg) AVERAGE SPA VOLUME 400 US gal (1,514 liters) TOTAL JETS MASSAGE VARIETY



Estimated Monthly Cost w/ EcoWrap® \$16.92 \$12.96



WATER SYSTEM MicroClean® Filtration System LIGHTING Enhanced

JET PUMPS NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp<sup>2</sup>) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

**ELECTRICAL REQUIREMENTS** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW1



McKinley<sup>®</sup> Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 778 lbs (353 kg) TOTAL FILLED WEIGHT 5,115 lbs (2,320 kg) AVERAGE SPA VOLUME 410 US gal (1,552 liters)

TOTAL JETS

**Estimated Monthly Cost** \$14.98

JET PUMPS NORTH AMERICA (60 Hz) 2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²)

WATER SYSTEM

LIGHTING

EXPORT (50 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²) **ELECTRICAL REQUIREMENTS\*** 

Classic

Traditional Filtration

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



### **Edison**®

Seats 6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

DRY WEIGHT 758 lbs (344 kg) TOTAL FILLED WEIGHT 4,511 lbs (2,046 kg) AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS



**Estimated Monthly Cost** \$13.90

LIGHTING Classic JET PUMPS NORTH AMERICA (60 Hz)

WATER SYSTEM

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²) **ELECTRICAL REQUIREMENTS\*** 

Traditional Filtration

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>

12.7 KW on 50 Hz export spas.

\*See manual for additional configurations. <sup>2</sup>Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations. <sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.



### Cameo®

LOUNGE ~ Seats 5-6

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)



NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) TOTAL JETS AIR BLOWER

\$14.04

Estimated Monthly Cost w/ EcoWrap®

LOUNGE /

962 lbs (436 kg) 4,882 lbs (2,214 kg) 370 US gal (1,401 liters)

2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp<sup>2</sup>) 54 + 6 Air Injector Jets 1.5 hp air pump

\$11.38





WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

5.5 kW<sup>1</sup> TITANIUM COIL HEATER



### Bristol™

Seats 5

7' x 7' x 36" (213 cm x 213 cm x 91 cm)

DRY WEIGHT 745 lbs (338 kg) TOTAL FILLED WEIGHT 4,331 lbs (1,965 kg) AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS

MASSAGE VARIETY

Estimated Monthly Cost w/ EcoWrap® \$13.18 \$10.80

WATER SYSTEM

LIGHTING

JET PUMPS

JET PUMPS

MicroClean® Filtration System Enhanced

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp<sup>2</sup>) **ELECTRICAL REQUIREMENTS**\*

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>3</sup>



### Altamar®

MASSAGE VARIETY

Seats 5-6 6'9" x 7'2" x 37.5" (206 cm x 219 cm x 96 cm)

**DRY WEIGHT** 875 lbs (397 kg) 4,878 lbs (2,213 kg) TOTAL FILLED WEIGHT

AVERAGE SPA VOLUME JET PUMPS EXPORT (50 Hz) **TOTAL JETS** 

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp<sup>2</sup>) 1.5 hp air pump

Estimated Monthly Cost w/ EcoWrap®

\$13.68

\$14.04

390 US gal (1,476 liters) 2 TheraMax™ 2.0 hp (2.6 bhp²) 41 + 8 Air Injector Jets

\$11.02



WATER SYSTEM

MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW<sup>1</sup>





0118

J588

### Peyton™ Seats 5-6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

**DRY WEIGHT** 654 lbs (297 kg) TOTAL FILLED WEIGHT 4,490 lbs (2,037 kg)

AVERAGE SPA VOLUME 340 US gal (1,287 liters) **TOTAL JETS** 

**Estimated Monthly Cost** \$14.11



WATER SYSTEM Traditional Filtration LIGHTING Classic

NORTH AMERICA (60 Hz) 2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A, or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A, or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



<sup>1</sup>2.7 KW on 50 Hz export spas.

### Hamilton"

Seats 5-6

AIR BLOWER

MASSAGE VARIETY

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

826 lbs (375 kg) 4,996 lbs (2,266 kg) 393 US gal (1,488 liters)

Estimated Monthly Cost w/ EcoWrap®

\$12.96

WATER SYSTEM MicroClean® Filtration System LIGHTING Enhanced **JET PUMPS** 

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp<sup>2</sup>) **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>





7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT 734 lbs (333 kg)

TOTAL FILLED WEIGHT 5,071 lbs (2,300 kg) AVERAGE SPA VOLUME 410 US Gal (1,552 Liters) TOTAL JETS



**Estimated Monthly Cost** \$15.77

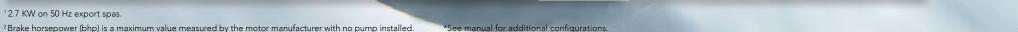


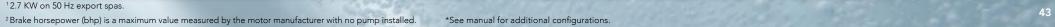
WATER SYSTEM Traditional Filtration LIGHTING Classic JET PUMPS

NORTH AMERICA (60 Hz) 2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A, or 60A

EXPORT (50 Hz) 230 VAC @ 20A, 30A, or 40A STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>







### Marin<sup>®</sup> Seats 4-5

DRY WEIGHT

**TOTAL JETS** 

TOTAL FILLED WEIGHT

MASSAGE VARIETY

AVERAGE SPA VOLUME

LOUNGE / 6'4" x 7'7" x 34" (193 cm x 231 cm x 86 cm)

803 lbs (364 kg)

Estimated Monthly Cost w/ EcoWrap®

4,222 lbs (1,915 kg)

320 US gal (1,211 liters)

45 + 4 Air Injector Jets

\$9.79





WATER SYSTEM LIGHTING AIR BLOWER **JET PUMPS** 

Integrated 1.5 hp air pump

MicroClean® Ultra Filtration System

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp<sup>2</sup>) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A EXPORT (50 Hz) 230 VAC @ 10A, 15A TITANIUM COIL HEATER 5.5 kW1



\$12.96

AVERAGE SPA VOLUME 310 US gal (1,173 liters) **TOTAL JETS** MASSAGE VARIETY

Estimated Monthly Cost w/ EcoWrap® \$14.62

\$11.09



WATER SYSTEM LIGHTING **JET PUMPS** 

WATER SYSTEM

LIGHTING

**JET PUMPS** 

EXPORT (50 Hz)

EXPORT (50 Hz)

NORTH AMERICA (60 Hz)

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>





MicroClean® Filtration System Enhanced

2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A







Prado® Seats 4-5 6'3" x 7' x 34.5" (193 cm x 213 cm x 87 cm)

DRY WEIGHT 562 lbs (255 kg) TOTAL FILLED WEIGHT 4,219 lbs (1,914 kg) AVERAGE SPA VOLUME 354 US gal (1,340 liters) **TOTAL JETS** 

**Estimated Monthly Cost** \$14.54

Traditional Filtration

NORTH AMERICA (60 Hz) 1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²) **ELECTRICAL REQUIREMENTS** 

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A STAINLESS STEEL HEATER 1.0 kW<sup>1</sup> (120V) or 4.0 kW (240V)



### Capri®

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

**DRY WEIGHT** 635 lbs (288 kg) 3,262 lbs (1,480 kg) TOTAL FILLED WEIGHT AVERAGE SPA VOLUME 230 US gal (909 liters) 31 + 8 Air Injector Jets **TOTAL JETS** MASSAGE VARIETY



Estimated Monthly Cost w/ EcoWrap® \$10.80





WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated AIR BLOWER 1.5 hp air pump JET PUMPS

NORTH AMERICA (60 Hz) 1 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) 1 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp<sup>2</sup>) **ELECTRICAL REQUIREMENTS** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A 230 VAC @ 10A, 15A EXPORT (50 Hz)

TITANIUM COIL HEATER 5.5 kW<sup>1</sup>



12.7 KW on 50 Hz export spas

### Dover™

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

DRY WEIGHT 620 lbs (281 kg) TOTAL FILLED WEIGHT 3,247 lbs (1,473 kg) AVERAGE SPA VOLUME 230 US gal (871 liters) TOTAL JETS MASSAGE VARIETY



\$12.74

Estimated Monthly Cost w/ EcoWrap® \$10.22



WATER SYSTEM



MicroClean® Filtration System

LIGHTING Enhanced JET PUMPS NORTH AMERICA (60 Hz) 1 TheraMax<sup>™</sup> 1.5 cont hp (2 spd, 4.8 bhp²)

EXPORT (50 Hz) 1 TheraMax $^{\text{m}}$  2.0 cont hp (2 spd 3.0 bhp $^{\text{2}}$ )

**ELECTRICAL REQUIREMENTS** NORTH AMERICA (60 Hz)

120 VAC @ 15A or 240 VAC @ 30A, or 40A EXPORT (50 Hz) 230 VAC @ 20A, or 30A STAINLESS STEEL HEATER 1.0 kW<sup>1</sup> (120V) or 4.0 kW (240V)



Seats 2-3

Alicia

6'4" x 5'6" x 32" (193 cm x 168 cm x 81 cm)





**Estimated Monthly Cost** TBD



Traditional Filtration

JET PUMPS NORTH AMERICA (60 Hz) 1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) EXPORT (50 Hz) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz)

WATER SYSTEM

LIGHTING

EXPORT (50 Hz) STAINLESS STEEL HEATER

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A

1.0 kW1 (120V) or 4.0 kW (240V)

<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations. <sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations.

## Color Palette

Whether you're charmed by soothing shades or bold hues, selecting the perfect color combination starts with a pleasing palette that blends seamlessly with your backyard décor.

### Covers

### SunStrong® Covers



3 YEAR WARRANTY Extreme Covers Premium outdoor covers. Designed for

cold harsh climates. Standard on 980™ Series spas. Optional upgrade on 880<sup>™</sup>, 780<sup>™</sup> and 680<sup>™</sup> Series spas.

### Feature

- 25% lighter
- Water resistant

680<sup>™</sup> Series spas

• Superior UV resistance properties

25% lighter for easier handling and an

added premium touch to your outdoor

décor. Standard on 880<sup>™</sup>, 780<sup>™</sup> and

- Dense foam supports heavy snow loads
- Angled to promote run-off

SunStrong®

- Water and stain resistant to provide a simple wipe clean surface
- Superior UV resistance properties

### Foam Density

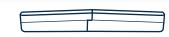
1.5 lbs.

SunStrong® Outdoor all-weather fabric

SunStrong® Outdoor all-weather fabric

Taper

Material



4 in. - 2.25 in.

Finish

Double stitched outdoor thread made from strong UV resistant fibers

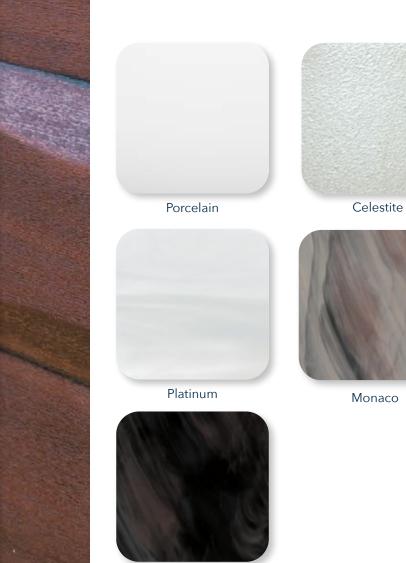


5 in. - 3 in.

2 lbs.

Double stitched outdoor thread made from strong UV resistant fibers

## Acrylic Shells



Midnight

## Cabinetry



Black

Gray\*

Sienna\*

## Genuine Parts L'Accessories

Engineered specifically to optimize your experience, Sundance® Genuine Parts and Accessories prolong the enjoyment of your spa, letting you focus on the way you and your family feel when you use your Sundance® spa.



### Pillows

Created to purposefully pose the body in a relaxing position to maximize the benefits of hydrotherapy, Sundance® Spas headrests and replacement pillow sets are an easy way to quickly update your spa.



### Cover Lifts

The hydraulic cover lift incorporates a gasassisted lift and a sleek, durable aluminum frame to make moving and storing your spa cover effortless.

The manual cover lift is engineered from a sleek, durable aluminum frame and makes it easier to move and store your spa cover.



### Spa Side Umbrellas

Square, maximum sun-coverage design made of high-quality, all weather fabric and dual tilt 360-degree rotation. Includes aluminum frame and base.



